

Natco Pharma Limited

Regd. Off. : 'NATCO HOUSE', Road No. 2, Banjara Hills, Hyderabad - 500034. Telangana, INDIA. Tel : +91 40 23547532, Fax : +91 40 23548243 CIN : L24230TG1981PLC003201, www.natcopharma.co.in

MEMORANDUM OF UNDERSTANDING

This Memorandum of Understanding is made and entered into as of 11th August 2021.

BETWEEN

Natco Pharma Limited, a company incorporated in accordance with the laws of INDIA and having its corporate office situated at Road No 2, Banjara Hills, Hyderabad- 500034 Telangana, (hereinafter referred to as "NATCO"), represented by Sri. A. Lakshminarayana, Vice President - HR.

AND

RBVRR Women's College of Pharmacy, Approved by PCI, Affiliated to Osmania University having its office at Barkatpura, Hyderabad-500027 Telangana (hereinafter referred to as "RBVRR").

WITNESETH

A. WHEREAS, NATCO and RBVRR have entered into an MOU, dated 11th August 2021, for the purpose of research and development.

B. NOW THEREFORE, IN CONSIDERATION OF THE MUTUAL UNDERSTANDINGS, COVENANTS AND OBLIGATIONS HEREINAFTER SET FORTH, NATCO and RBVRR HERE TO AGREE AS FOLLOWS:

A. Role of RBVRR:

1. RBVRR will conduct the research and development work provided by NATCO Research Center scale synthesis of certain drug intermediates, formulation development of certain specific drug, plan for innovation of the existing formulations of NATCO from the date of signing this MOU.

2. RBVRR has the requisite technical manpower to perform the various R&D projects.



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3. RBVRR also has the necessary labs with equipment and instruments to carry out the projects.

4. RBVRR shall update from time to time to the concerned executive of NATCO about the progress of the work.

5. RBVRR shall strictly adhere to the timelines of the projects.

6. RBVRR will maintain strict confidentiality of the R&D projects.

7. RBVRR shall not divulge any of the information of the R&D works carried out to any third party, if so NATCO will have every right to take legal action against RBVRR.

8. RBVRR will not publish the R&D works in any of the scientific journals or present the data in any of the conferences.

9. RBVRR shall issue the invoice related to the R&D projects as agreed by NATCO before the commencement of the project.

10. RBVRR Shall maintain the records and samples of the R&D project for three years after the project is over.

11. RBVRR shall provide the soft copy and the hardcopy of the project data.

C. Role of NATCO:

1. Will provide the details/documentation of the R&D projects to RBVRR for evaluation.

2. NATCO will evaluate and decide after going through the cost proposal of the R&D work from RBVRR.

3. Arranging industrial visits for B. Pharm/ M. Pharm students.

4 Providing drug samples for students pursuing projects.

5. Providing summer internship program for B. Pharm students.



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6. Utilization of research facilities for analysis of samples of M. Pharm students.

7. The above MOU is for an initial period of 36 months.

8. The parties agree not to disclose during the term of this MOU to any third parties the existence or nature of the business

IN WITNESS WHEREOF, THE PARTIES HERE TO HAVE CAUSED THIS MOU TO BE DULY EXECUTED BY THEIR RESPECTIVE OFFICERS.

Natco Pharma Limited

RBVRR Women's College of Pharmacy

By:

Name: A. Lakshminarayana

Title: Vice President - HR

By: N.S-Kanto

Name: Dr M. Sumakanth

Title: Principal

PRINCIPAL RBVRR Women's College of Pharmacy Barkatpura, Hyderabad – 500 027 (TS)

Collaboration between NATCO Pharma Ltd and RBVRR Women's College of Pharmacy for Particle Size Analysis

Collaborating Parties: NATCO Pharma Ltd and RBVRR Women's College of Pharmacy

As per the Memorandum of Understanding (MOU) between NATCO Pharma Ltd and RBVRR Women's College of Pharmacy, a collaborative initiative has been established to conduct particle size analysis for formulations prepared by the project students pursuing M.Pharmacy in Pharmaceutics.

Objective: The primary objective of this collaboration is to provide students with practical exposure to advanced analytical techniques and instrumentation used in pharmaceutical research and development. By availing the expertise and resources of NATCO Pharma Ltd, the project students can enhance their understanding of particle size characterization and its relevance in formulation development.

Overview of the Collaboration: Under this collaboration, the project students of M.Pharmacy in Pharmaceutics at RBVRR Women's College of Pharmacy prepare various formulations as part of their academic projects. These formulations encompass diverse pharmaceutical dosage forms such as tablets, capsules, suspensions, and emulsions.

Following the preparation of these formulations, NATCO Pharma Ltd facilitates particle size analysis using state-of-the-art instrumentation and methodologies available at their research facility. Particle size analysis is a crucial parameter in pharmaceutical formulation development as it influences the stability, bioavailability, and therapeutic efficacy of the final product.

Implementation: Upon completion of the formulations by the project students, samples are submitted to NATCO Pharma Ltd for particle size analysis. The analysis is conducted by skilled analysts and scientists proficient in particle characterization techniques such as laser diffraction, dynamic light scattering (DLS), and microscopy.

NATCO Pharma Ltd ensures accurate and precise particle size measurements, providing valuable data and insights to the project students. The results obtained from the particle size analysis contribute to the optimization and refinement of the formulations, enabling students to enhance their research outcomes and academic learning.

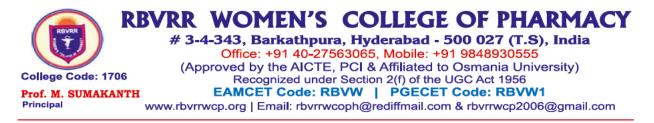
Impact and Benefits: The collaboration between NATCO Pharma Ltd and RBVRR Women's College of Pharmacy offers numerous benefits to both parties:

- 1. **Enhanced Learning Experience:** Students gain hands-on experience with advanced analytical techniques and instrumentation, enriching their academic learning and skill development.
- 2. **Industry Exposure:** Students are exposed to industry best practices and standards in pharmaceutical research, preparing them for future careers in the pharmaceutical sector.

- 3. **Quality Assurance:** Particle size analysis conducted by NATCO Pharma Ltd ensures the quality and integrity of the formulations developed by the project students, thereby enhancing the credibility of their research findings.
- 4. **Academic-Industry Collaboration:** The collaboration fosters synergies between academia and industry, promoting knowledge exchange, innovation, and research excellence.

Conclusion: The collaborative initiative between NATCO Pharma Ltd and RBVRR Women's College of Pharmacy for particle size analysis represents a significant step towards bridging the gap between academia and industry in the field of pharmaceutical sciences. By leveraging the resources and expertise of NATCO Pharma Ltd, students receive invaluable support in their academic endeavors, paving the way for future advancements in pharmaceutical research and development.

Sample analysis reports are attached



No.6010/Acad/M.Pharm/Project Work/WCP/2021-22,

Date: 06-10-2023

To Shri/Prof. Apte Head, Department of Formulation (R & D) Research Centre NatcoPharma Ltd. Sanathnagar HYDERABAD – (TS).

SUB: RBVRR-WCP – Providing of Assistance to the M.Pharmacy (Pharmaceutics) Students to perform Particle Size Analysis and Zeta Potentials for their Project Work – Request – Reg.

=_=_=_=

Dear Sir,

I wish to inform you that, the following Bonafide students of this college who are pursuing M.Pharmacy (Pharmaceutics) Course Final Semester Project Solid Lipid nanoparticles, Nanosuspension, Niosomes, Invasomes to perform the "Particle Size Analysis and Zeta Potentials" at your esteemed organization as a part of their academic curriculum. Moreover, we do not have this facility of testing data on Particle Size Analyzer at our College. These students will carry the samples along with them for making data.

Sl No	Name of the Student	H.T. Nos
1	Ms. J.Chelsea Ruth	1706-21-886-005
2	Ms. Jyoti	1706-21-886-006
3	Ms. B.Neharika	1706-21-886-008
4	Ms. V. Pooja	1706-21-886-011

In view of the above, I request you to provide necessary arrangements for preparing the data analysis to the above students which will help them to complete their project work successfully.

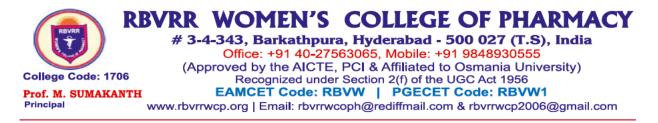
Your co-operation and assistance over the years in this regard is appreciated.

Warm Regards.

Yours Sincerely,

Principal S-Kanth

PRINCIPAL RBVRR Women's College of Pharmacy (CC No: 1706) Barkatpura, Hyderabad-500 027 (TS)



No. 7922/Acad/M.Pharm/Project Work/WCP/2021-22,

Date: 07-09-2022

To Shri/Prof. Apte Head, Department of Formulation (R & D) Research Centre NatcoPharma Ltd. Sanathnagar <u>HYDERABAD – (TS).</u>

SUB: RBVRR-WCP - Providing of Assistance to the M.Pharmacy (Pharmaceutics) Students to perform Particle Size Analysis and Zeta Potentials for their Project Work - Request - Reg.

=_=_=

Dear Sir,

I wish to inform you that, the following Bonafide students of this college who are pursuing M.Pharmacy (Pharmaceutics) Course Final Semester Project on Formulation development of SMEDDS, Nanoparticles, Niosomes, Ethosomes&Transforosomes to perform the "Particle Size Analysis and Zeta Potentials" at your esteemed organization as a part of their academic curriculum. Moreover, we do not have this facility of testing data on Particle Size Analyzer at our College. These students will carry the samples along with them for making data.

Sl No	Name of the Student	H.T. Nos
1	Ms. AmenaAmreen	1706-20-886-001
2	Ms. K. Sneha	1706-20-886-005
3	Ms. RayneeKirthi	1706-20-886-007
4	Ms. SunehaKhathun	1706-20-886-008

In view of the above, I request you to provide necessary arrangements for preparing the data analysis to the above students which will help them to complete their project work successfully.

Your co-operation and assistance over the years in this regard is appreciated.

Warm Regards.

Yours Sincerely,

(Prof. M. SUMAKANTH) Principal PRINCIPAL RBVRR Women's College of Pharmacy (CC No: 1706) Barkatpura, Hyderabed-500 027 (TS)

V2.2



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Sample Name: F3 PS 1 SOP Name: 12-5 Size SOP.sop General Notes:

File Name:	project samples.dts	Dispersant Name:	Water
Record Number:	15	Dispersant RI:	1.330
Material RI:	1.59	Viscosity (cP):	0.8872
Material Absorbtion:	0.010	Measurement Date and Time:	21 November 2022 12:49:08

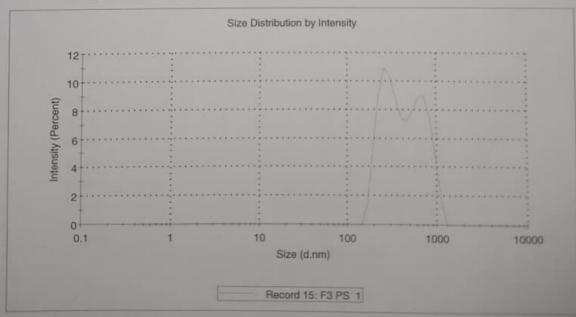
System

Resu

Temperature (°C):	25.0	Duration Used (s):	60
Count Rate (kcps):	238.6	Measurement Position (mm):	4.65
Cell Description:	Glass cuvette	with round apert Attenuator:	9

ilts					
			Size (d.nm):	% Intensity:	St Dev (d.n
Z-Average (d.nm):	642.1	Peak 1:	303.3	56.5	84.65
Pdl:	0.654	Peak 2:	680.4	43.5	172.2
Intercept:	0.805	Peak 3:	0.000	0.0	0.000

Result quality : Refer to quality report

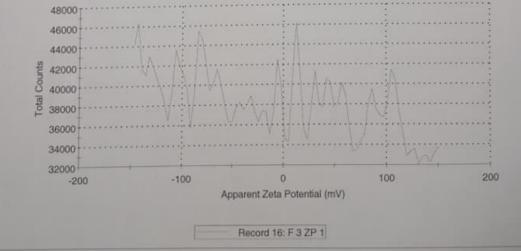


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Address in the Copyright 2008

Temperature (°C): 25.0 Zeta Runs: 50 Count Rate (kcps): 112.2 Measurement Position (mm): 2.00 Cell Description: Clear disposable zeta cell Attenuator: 8	Sample Name:	F 3 ZP 1					
File Name:project samples.dtsDispersant Name:WaterRecord Number:16Dispersant RI:1.330Date and Time:21 November 2022 12:51:06Viscosity (cP):0.8872Dispersant Dielectric Constant:78.5SystemTemperature (*C):25.0Count Rate (kcps):112.2Measurement Position (mm):2.00Cell Description:Clear disposable zeta cellAttenuator:8ResultsMean (mV)Area (%)St Dev (mZeta Potential (mV):1.10Peak 1:83.08.89.43Zeta Deviation (mV):144Peak 2:-1257.67.33Conductivity (mS/cm):1.38Peak 3:-1027.57.19							
Pile Name:project samples.disDispersant RiminRecord Number:16Dispersant Ril:1.330Date and Time:21 November 2022 12:51:06Viscosity (cP):0.8872Dispersant Dielectric Constant:78.5SystemTemperature (°C):25.0Zeta Runs:50Count Rate (kcps):112.2Measurement Position (mm):2.00Cell Description:Clear disposable zeta cellAttenuator:8ResultsMean (mV)Area (%)St Dev (mZeta Potential (mV):1.10Peak 1:83.08.89.43Zeta Deviation (mV):144Peak 2:-1257.67.33Conductivity (mS/cm):1.38Peak 3:-1027.57.19	General Notes:	This SOP is also	suitable for mo	st samples of cond	uctivity less t	han 5 mS	
Record Number:16Dispersant DielectricDate and Time:21 November 2022 12:51:06Viscosity (cP):0.8872Dispersant Dielectric Constant:78.5SystemZeta Runs:50Count Rate (kcps):112.2Measurement Position (mm):2.00Cell Description:Clear disposable zeta cellAttenuator:8ResultsMean (mV)Area (%)St Dev (mZeta Potential (mV):1.10Peak 1:83.08.89.43Zeta Deviation (mV):144Peak 2:-1257.67.33Conductivity (mS/cm):1.38Peak 3:-1027.57.19	File Name:	project sample	s.dts	Dispers	ant Name:	Water	
Date and Time: 21 November 2022 12:51:00 Historicy (er.) Dispersant Dielectric Constant: 78.5 System Zeta Runs: 50 Count Rate (kcps): 112.2 Measurement Position (mm): 2.00 Cell Description: Clear disposable zeta cell Attenuator: 8 Results Mean (mV) Area (%) St Dev (m Zeta Potential (mV): 1.10 Peak 1: 83.0 8.8 9.43 Zeta Deviation (mV): 144 Peak 2: -125 7.6 7.33 Conductivity (mS/cm): 1.38 Peak 3: -102 7.5 7.19	Record Number:	16		Disp	ersant RI:	1.330	
System Zeta Runs: 50 Count Rate (kcps): 112.2 Measurement Position (mm): 2.00 Cell Description: Clear disposable zeta cell Attenuator: 8 Results Mean (mV) Area (%) St Dev (m Zeta Potential (mV): 1.10 Peak 1: 83.0 8.8 9.43 Zeta Deviation (mV): 144 Peak 2: -125 7.6 7.33 Conductivity (mS/cm): 1.38 Peak 3: -102 7.5 7.19	Date and Time:	21 November 2	2022 12:51:06	Visc	osity (cP):	0.8872	
Temperature (*C): 25.0 Measurement Position (mm): 2.00 Count Rate (kcps): 112.2 Measurement Position (mm): 2.00 Cell Description: Clear disposable zeta cell Attenuator: 8 Results Mean (mV) Area (%) St Dev (m Zeta Potential (mV): 1.10 Peak 1: 83.0 8.8 9.43 Zeta Deviation (mV): 144 Peak 2: -125 7.6 7.33 Conductivity (mS/cm): 1.38 Peak 3: -102 7.5 7.19			Dispe	ersant Dielectric	Constant:	78.5	
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Cell Description: Clear disposable zeta cell Attenuator: 8 Results Mean (mV) Area (%) St Dev (m Zeta Potential (mV): 1.10 Peak 1: 83.0 8.8 9.43 Zeta Deviation (mV): 144 Peak 2: -125 7.6 7.33 Conductivity (mS/cm): 1.38 Peak 3: -102 7.5 7.19	Temperature ("C):	25.0		-			
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Mean (mV) Area (%) St Dev (m Zeta Potential (mV): 1.10 Peak 1: 83.0 8.8 9.43 Zeta Deviation (mV): 144 Peak 2: -125 7.6 7.33 Conductivity (mS/cm): 1.38 Peak 3: -102 7.5 7.19	Cell Description:	Clear disposab	le zeta cell	A	ttenuator:	8	
Zeta Potential (mV): 1.10 Peak 1: 83.0 8.8 9.43 Zeta Deviation (mV): 144 Peak 2: -125 7.6 7.33 Conductivity (mS/cm): 1.38 Peak 3: -102 7.5 7.19	Results				A	MA	St Dev (mV
Zeta Potential (mV): 1.10 Peak 1: 03.0 01.0 Zeta Deviation (mV): 144 Peak 2: -125 7.6 7.33 Conductivity (mS/cm): 1.38 Peak 3: -102 7.5 7.19						/0)	
Zeta Deviation (mV): 144 Peak 2: 123 103 Conductivity (mS/cm): 1.38 Peak 3: -102 7.5 7.19	Zeta Potential (mV):	1.10	Peak 1:	83.0			
Conductivity (mS/cm): 1.38	Zeta Deviation (mV):	144	Peak 2:	-125			
Result quality : See result quality report	Conductivity (mS/cm):	1.38	Peak 3:	-102	7.5		7,19
	Result quality :	See result qu	ality report				
Zeta Potential Distribution			Zeta Potential D	Distribution			



Zetasizer Ver. 8.01.4906 Senal Number : MAL500978

File name: project sample Record Number: 18 28 Nov 2022 17:34:30

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Sample Name: S2 PS 1 SOP Name: 12-5 Size SOP.sop

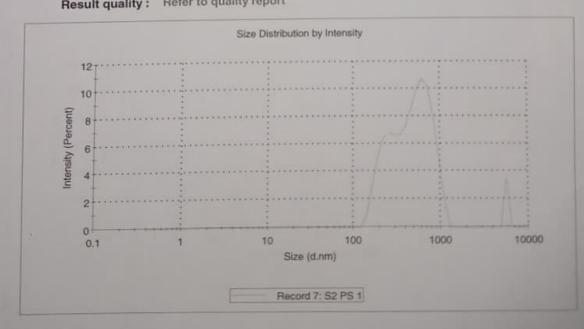
General Notes:

File Name:	project samples.dts	Dispersant Name:	Water
Record Number:	7	Dispersant RI:	1.330
Material RI:	1.59	Viscosity (cP):	0.8872
Material Absorbtion:	0.010	Measurement Date and Time:	21 November 2022 12:16:26

System

Temperature (°C):	25.0	Duration Used (s):	60
Count Rate (kcps):	367.2	Measurement Position (mm):	4.65
Cell Description:	Glass cuvet	te with round apert Attenuator:	10

Results					
			Size (d.nm):	% Intensity:	St Dev (d.n
Z-Average (d.nm):	669.4	Peak 1:	609.8	63.4	194.1
	0.658	Peak 2:	252.1	33.3	59.96
Intercept:	0.780	Peak 3:	5560	3.2	6.104e-5
Deputt quality :	Refer to qua	lity report			



Zetasizer Ver. 8.01.4906 Senal Number : MAL300978

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imple Details	00.001					
Sample Name:						
SOP Name:	12-5 Size SOP.sop					
General Notes:						
File Name:	project samples.dt	s	Dispersant N	lame: Water		
Record Number:	7			nt RI: 1.330		
Material RI:	1.59			(cP): 0.8872		
Material Absorbtion:	Material Absorbtion: 0.010 Measurement Date and Time: 21 November 2022 12:					
ystem						
Temperature (°C):			Duration Use			
Count Rate (kcps):			ment Position (uator: 10		
Cell Description:	Glass cuvette with	round apen	Attent	ator. 10		
esults				% Intensity:	St Dev (d.n	
			Size (d.nm):		1.2	
Z-Average (d.nm):		Peak 1:	609.8	63.4	194.1	
Pdl:	0.658	Peak 2:	252.1	33.3	59.96	
Intercept:	0.700	Peak 3:	5560	3.2	6.104e-5	
Result quality :	Refer to quality	report				
	Size	Distribution	by Intensity			
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File name project sample Record Number: 7 26 Nov 2022 17:32:51

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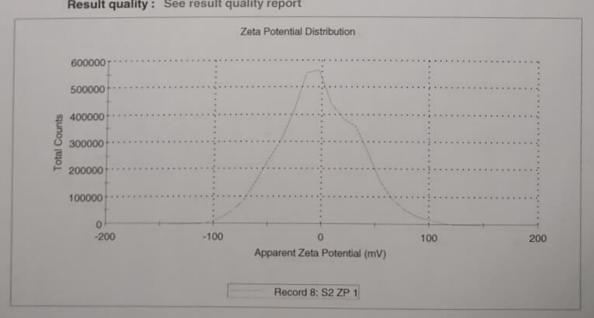
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sple	Details	
	Sample Name:	82 ZP 1
	SOP Name:	Zeta potential test sample for project.sop
	General Notes:	This SOP is also suitable for most samples of conductivity less than 5 mS.

File Name:	project samples.dts	Dispersant Name:	Water	
Record Number:	8	Dispersant RI:	1.330	
Date and Time:	21 November 2022 12:18:13	Viscosity (cP):	0.8872	
	Dispers	ant Dielectric Constant:	78.5	

System			
Temperature (°C):	25.0	Zeta Runs:	50
Count Rate (kcps):	134.5	Measurement Position (mm):	2.00
Cell Description:	Clear disposable zeta cell	Attenuator:	8

Results					
			Mean (mV)	Area (%)	St Dev (mV)
Zeta Potential (mV):	-2.02	Peak 1:	-2.02	100.0	36.8
Zeta Deviation (mV):	36.8	Peak 2:	0.00	0.0	0.00
Conductivity (mS/cm):	1.70	Peak 3:	0.00	0.0	0.00
Recult quality :	See result qual	ity report			



V2.2



		Size	(d.nm)	1000	10000
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Participation (Percent)		******	• • • • • • • • • • • • • • • • • • • •	· · · · · · · · · · · · · · · · · · ·	
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14			·····		
		Size Distribution	h by Intensity		
Result quality :	Refer to qu	ality report			0.0020-0
Intercept:		Peak 3:	5560	1.3	8.632e-5
	0.564	Peak 2:	150.6	10.2	28.61
Z-Average (d.nm):		Peak 1:	475.9	88.5	167.0
			Size (d.nm):	% Intensity:	St Dev (d.n
esults					
Cell Description:	chass cuven	te with round aper	rt Attenu	ator: 9	
Count Rate (kcps): Cell Description:		Measur	ement Position (r	mm): 4.65	
Temperature (°C):			Duration Used		
ystem					
	0.010	Measur	ement Date and T	Time: 21 Novemb	per 2022 12:00:0
Material RI: Material Absorption:				(cP): 0.8872	
Record Number:			Dispersar	nt RI: 1.330	
File Name:	project same	ples.dts	Dispersant N	ame: Water	
General Notes:					
General Notes:		OP.sop			
Sample Name:					

Malvem Panalytical www.malvempanalytical.com

File name: project samples Record Number: 3 28 Nov 2022 17:32:02

v2.3





Malvem Instruments Ltd - © Copyright 2008

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Sam	pie	Dei	ans

Sample	e N	ame:	S	9 Z	P 1	

SOP Name: Zeta potential test sample for project.sop

General Notes: This SOP is also suitable for most samples of conductivity less than 5 mS.

File Name:	project samples.dts	Dispersant Name:	Water
Record Number:	4	Dispersant RI:	1.330
Date and Time:	21 November 2022 12:01:10	Viscosity (cP):	0.8872
	Dispersa	nt Dielectric Constant:	78.5

System

Temperature (°C):	25.0	Zeta Runs:	50
Count Rate (kcps):	150.2	Measurement Position (mm):	2.00
Cell Description:	Clear disposable zeta cell	Attenuator:	8

Results

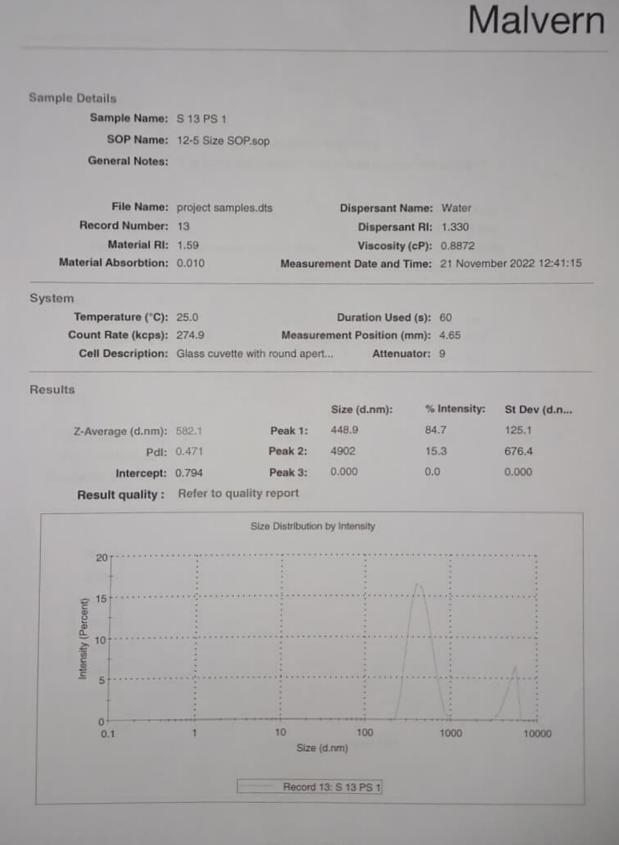
			Mean (mV)	Area (%)	St Dev (mV)
Zeta Potential (mV):	-26.7	Peak 1:	0.00	0.0	0.00
Zeta Deviation (mV):	0.00	Peak 2:	0.00	0.0	0.00
Conductivity (mS/cm):	7.85	Peak 3:	0.00	0.0	0.00
Result quality :	See result a	uality report			

Zeta Potential Distribution

Record 4: S9 ZP 1

Zetasizer Ver. 8.01.4906 Senal Number : MAL500978

V2.2



Zetasizer Ver. 8.01.4906 erial Number : MAL500978

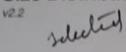
v2.3



Malvem Instruments Ltd. - © Copyright 2008

Sample Details						
Sample Name:	S 13 ZP 1					
SOP Name:	Zeta potential te	est sample for	project.sop			
General Notes:	This SOP is also	suitable for mos	st samples of con	ductivity less t	han 5 mS	
File Name:	project samples	s.dts	Dispers	sant Name:	Water	
Record Number:	14		Dis	persant RI:	1.330	
Date and Time:	21 November 2	022 12:42:35	Vise	cosity (cP):	0.8872	
		Dispe	rsant Dielectric	Constant:	78.5	
System						
Temperature (°C):	25.0		3	Zeta Runs:	50	
Count Rate (kcps):	75.1	Mea	asurement Posi	tion (mm):	2.00	
Cell Description:	Clear disposabl	e zeta cell	1	Attenuator:	8	
Results			Mean (mV)	Area (9	6)	St Dev (mV
7 . P	0.07	Deak to		100.0	2	57.6
Zeta Potential (mV):		Peak 1:		0.0		0.00
Zeta Deviation (mV):		Peak 2:		0.0		0.00
Conductivity (mS/cm):			0.00	0.0		0.00
Result quality :						
		Zeta Potential D	listribution			
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		Bacout 1	4: S 13 ZP 1			
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Malvers Panalytical www.malverspanalytical.com Zetasizer Var. 8.01.4906 Serial Number - MAL500978 File name project samples Record Number 14 28 Nov 2002 17:34:11





ample Details					
Sample Name:	F1 NANO 1				
SOP Name:	12-5 Size SO	P.sop			
General Notes:					
File Name:	project samp	les.dts	Dispersant N	ame: Water	
Record Number:	45			nt RI: 1.330	
Material RI:	1.59			(cP): 0.8872	
Material Absorbtion:	0.010	Measur	ement Date and T	ime: 14 Septem	ber 2022 14:57:4
System					
Temperature (°C):			Duration Used		
Count Rate (kcps):			ement Position (r	nm): 4.65 ator: 11	
Cell Description:	Glass cuvette	e with round ape	rt Attenu	ator: 11	_
Results			Size (d.nm):	% Intensity:	St Dev (d.n
			416.4	74.3	122.4
Z-Average (d.nm):		Peak 1:	124.6	25.7	29.67
	0.604	Peak 2:	0.000	0.0	0.000
Intercept:		Peak 3:	0.000	0.0	
Result quality :	Refer to qu	ality report			
		Size Distributio	n by Intensity		
14				1	
12					******
£ 10					
190					
(Per					8
(fise 6		1			8
₫ 4·····			·····		
2					
0			····		
0.1	1	10	100	1000	10000
		Size	(d.nm)		

Malvern Panalytical www.malvernpanalytical.com Zetasizer Ver. 8.01.4906 Serial Number : MAL500978 File carrier propert service Rescott Number 45, 13. Sep 2022 10.28 52



S



Sample Name:	F1 NANO 1
SOP Name:	Zeta potential test sample for project.sop
General Notes:	This SOP is also suitable for most samples of conductivity less than 5 mS

File Name:	project samples.dts	Dispersant Name:	Water
Record Number:	46	Dispersant RI:	1.330
Date and Time:	14 September 2022 14:59:27	Viscosity (cP):	0.8872
	Dispersa	nt Dielectric Constant:	78.5

System

Temperature (°C):	25.0	Zeta Runs:	18
Count Rate (kcps):	19.1	Measurement Position (mm):	2.00
Cell Description:	Clear disposable zeta cell	Attenuator:	11

Results

			Mean (mV)	Area (%)	St Dev (mV)
Zeta Potential (mV):	-47.1	Peak 1:	0.00	0.0	0.00
Zeta Deviation (mV):	0.00	Peak 2:	0.00	0.0	0.00
Conductivity (mS/cm):	5.17	Peak 3:	0.00	0.0	0.00
Result quality :	Good				

Zeta Potential Distribution

Record 46: F1 NANO 1

Zetasizer Ver. 8.01.4906 Serial Number : MAL500978

File name project sample Record Number #E 15 Sep 2022 10/29/08

v2.2



Sample Details					
Sample Name:	F3 NANO P.	S 1			
SOP Name:	12-5 Size S0	DP.sop			
General Notes:					
File Name:	project samp	les.dts	Dispersant N	ame: Water	
Record Number:			Dispersar	nt RI: 1.330	
Material RI:	: 1.59			(cP): 0.8872	
Material Absorbtion:	: 0.010	Measur	ement Date and 1	ime: 12 Septem	ber 2022 15:10:4
System					
Temperature (°C):	: 25.0		Duration Used		
Count Rate (kcps):			rement Position (r		
Cell Description:	Glass cuvette	e with round ape	rt Attenu	ator: 11	
Results					
			Size (d.nm):	% Intensity:	St Dev (d.n
Z-Average (d.nm):	219.4	Peak 1:	205.7	98.4	81.13
Pdl	0.536	Peak 2:	5560	1.6	0.000
Intercept:	0.907	Peak 3:	0.000	0.0	0.000
Result quality :	Refer to qu	ality report			
		Size Distributio	n by Intensity		
147					
12					
16					
10				1.1	1.1
(De 8				1	
(hercent)			••••••	4	(a)
at 4					
2					
-				. S	Ani
0.1	1	10	100	1000	10000
		Size	(d.nm)		

Maivem Panalytical www.maivempanalytical.com Zetasizer Ver. 8.01.4906 Serial Number : MAL500978 File name: project samples Record Rumber: 9 15 Sep 2022 10:19:14



Sample Details

Sample Name: S7 NANO PS 1 SOP Name: 12-5 Size SOP.sop General Notes:

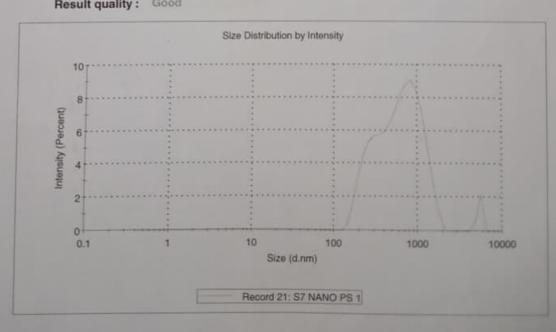
File Name:	project samples.dts	Dispersant Name:	Water
Record Number:	21	Dispersant RI:	1.330
Material RI:	1.59	Viscosity (cP):	0.8872
Material Absorbtion:	0.010	Measurement Date and Time:	12 September 2022 16:53:47

System

Temperature (°C):	25.0	Duration Used (s):	70
Count Rate (kcps):	174.1	Measurement Position (mm):	4.65
Cell Description:	Glass cuvette with	round apert Attenuator:	9

Results

			Size (d.nm):	% Intensity:	St Dev (d.n
Z-Average (d.nm):	565.6	Peak 1:	665.7	97.1	373.3
Pdl:	0.458	Peak 2:	5374	2.9	326.0
Intercept:	0.825	Peak 3:	0.000	0.0	0.000
Decult quality :	Good				



Zetasizar Ver. 8.01.4906 Senal Number MAL500978



Sample Details

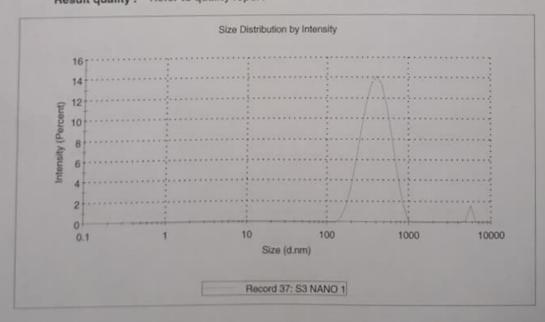
Sample Name: S3 NANO 1 SOP Name: 12-5 Size SOP.sop General Notes:

File Name:	project samples.dts	Dispersant Name:	Water
Record Number:	37	Dispersant RI:	1.330
Material RI:	1.59	Viscosity (cP):	0.8872
Material Absorbtion:	0.010	Measurement Date and Time:	14 September 2022 12:42:51

System

Temperature (°C):	25.0	Duration Used (s):	60
Count Rate (kcps):	298.2	Measurement Position (mm):	4.65
Cell Description:	Glass cuvette with	round apert Attenuator:	9

Results % Intensity: Size (d.nm): St Dev (d.n... 412.6 98.1 154.0 Z-Average (d.nm): 433.7 Peak 1: Pdl: 0.365 Peak 2: 5478 1.9 234.7 0.000 0.0 0.000 Peak 3: Intercept: 0.817 Result quality : Refer to quality report



Zetasizer Ver. 8.01.4906 Serial Number : MAL500978



Sample Details Sample Name: S3 NANO 1 SOP Name: 12-5 Size SOP.sop General Notes: File Name: project samples.dts Dispersant Name: Water Record Number: 37 Dispersant RI: 1.330 Material RI: 1.59 Viscosity (cP): 0.8872 Material Absorbtion: 0.010 Measurement Date and Time: 14 September 2022 12:42:51 System Temperature (°C): 25.0 Duration Used (s): 60 Count Rate (kcps): 298.2 Measurement Position (mm): 4.65 Cell Description: Glass cuvette with round apert ... Attenuator: 9 Results Size (d.nm): % Intensity: St Dev (d.n... Z-Average (d.nm): 433.7 412.6 Peak 1: 98.1 154.0 Pdl: 0.365 Peak 2: 5478 1.9 234.7 Intercept: 0.817 Peak 3: 0.000 0.0 0.000 Result quality : Refer to quality report Size Distribution by Intensity 16 14 12 ntensity (Percent) 10 8 6 4 21 0 0.1 1 10 100 1000 10000 Size (d.nm) Record 37: S3 NANO 1

Zetasizer Ver. 8.01,4906 Serial Number : MAL500978

v2.2



Sample Details Sample Name: S10 NANO 1 SOP Name: 12-5 Size SOP.sop General Notes: File Name: project samples.dts Dispersant Name: Water Record Number: 47 Dispersant RI: 1.330 Material RI: 1.59 Viscosity (cP): 0.8872 Material Absorbtion: 0.010 Measurement Date and Time: 14 September 2022 15:04:29 System Temperature (°C): 25.0 Duration Used (s): 60 Count Rate (kcps): 298.2 Measurement Position (mm): 4.65 Cell Description: Glass cuvette with round apert... Attenuator: 11 Results Size (d.nm): % Intensity: St Dev (d.n... 439.9 Z-Average (d.nm): 1674 Peak 1: 100.0 49.42 Peak 2: Pdl: 1.000 0.000 0.0 0.000 Intercept: 1.02 Peak 3: 0.000 0.0 0.000 Result quality : Refer to quality report Size Distribution by Intensity 50 40 Intensity (Percent) 30 20 10 0 10 1 0.1 100 1000 10000 Size (d.nm) Record 47: S10 NANO 1

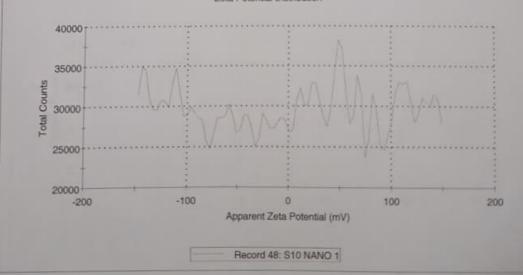
Zetasizer Ver. 8.01.4906 Serial Number : MAL500978

v2.3



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Sample Name:	S10 NANO 1					
		I test sample for	orolast con			
General Notes:				uctivity less t	han 5 mS	
File Name:	project samp	les.dts	Dispers	ant Name:	Water	
Record Number:	48		Disp	ersant RI:	1.330	
Date and Time:	14 Septembe	er 2022 15:06:58	Visc	osity (cP):	0.8872	
		Dispe	ersant Dielectric	Constant:	78.5	
System						
Temperature (°C):	25.0		Z	eta Runs:	50	
Count Rate (kcps):	57.2	Me	asurement Posit	ion (mm):	2.00	
Cell Description:	Clear dispose	able zeta cell	A	ttenuator:	9	
Results						
			Mean (mV)	Area (*	%)	St Dev (mV
Zeta Potential (mV):	-0.369	Peak 1:	48.7	7.9		7.03
Zeta Deviation (mV):	146 .	Peak 2:	-90.7	7.8		8.36
Conductivity (mS/cm):	4.77	Peak 3:	26.2	7.4		7.26
Result quality :	See result of	quality report				
		Zeta Potential D	Vietribution			



Zetasizer Ver. 8.01.4908 Serial Number : MAL500978

v2.2



mple Details	CO NANO 1				
Sample Name:					
	12-5 Size SOP.sop				
General Notes:					
File Name:	project samples.dts	5	Dispersant Na	me: Water	
Record Number:			Dispersan	t RI: 1.330	
Material RI:	1.59			(cP): 0.8872	
Material Absorption:	0.010	Measure	ement Date and T	ime: 14 Septemi	ber 2022 15:21:
ystem					
Temperature (°C):			Duration Used		
Count Rate (kcps):			ement Position (n		
Cell Description:	Glass cuvette with	round aper	n Attenua	ator: 10	
esults			Olea (d amb)	% Intensity:	St Dev (d.n
			Size (d.nm):	100.0	191.7
Z-Average (d.nm):		Peak 1:	577.0		
PdI:	0.933	Peak 2:	0.000	0.0	0.000
Intercept:		Peak 3:	0.000	0.0	0.000
Result quality :	Refer to quality	report			
	Siz	e Distributio	n by Intensity		
16				Λ :	
14	and the second second	20 C			
£ 12			·····	1 1 2	
g 10		en genere		1 1:	
d) 8	1	1		· · · · · · · · · · · · · · · · · · ·	
mensity (Percent)					
E 4		• • • • • • • • • • • •	·····	······	
2			······		
0	i		i		
0.1	1	10	100	1000	10000

Record 51: S9 NANO 1

Zetasizer Ver. 8.01.4906 Serial Number : MAL500978

File turne: project samp Record Number: \$1 15 Sep 2022 10:30:17

V2.3

Sampl



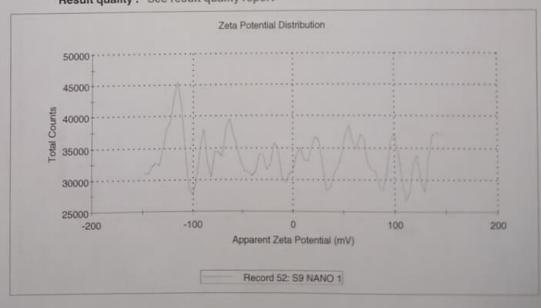
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le Details	
Sample Name:	S9 NANO 1
SOP Name:	Zeta potential test sample for project.sop
General Notes:	This SOP is also suitable for most samples of conductivity less than 5 mS.

File Name:	project samples.dts	Dispersant Name:	Water
Record Number:	52	Dispersant RI:	1.330
Date and Time:	14 September 2022 15:25:00	Viscosity (cP):	0.8872
	Dispersa	nt Dielectric Constant:	78.5

System			
Temperature (°C):	25.0	Zeta Runs:	50
Count Rate (kcps):	143.0	Measurement Position (mm):	2.00
Cell Description:	Clear disposable zeta cell	Attenuator:	8

Results					(A)	
			Mean (mV)	Area (%)	St Dev (mV)	
Zeta Potential (mV):	0.0900	Peak 1:	-117	11.5	9.96	
Zeta Deviation (mV):	146	Peak 2:	-56.6	9.7	9.41	
Conductivity (mS/cm):	3.01	Peak 3:	48.6	9.4	9.38	
Result quality :	See result qua	lity report				



Zetasizer Ver. 8.01.4906 Serial Number : MAL500978

v2.2



Sample Details

Sample Name: S4 NANO 1 SOP Name: 12-5 Size SOP.sop General Notes:

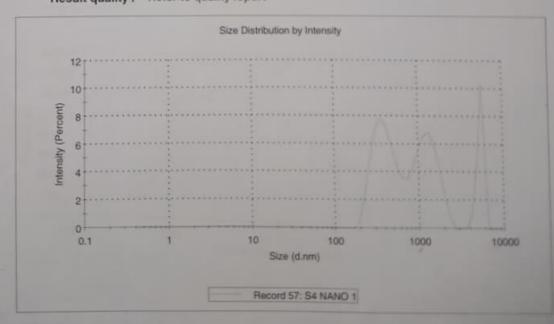
File Name:	project samples.dts	Dispersant Name:	Water
Record Number:	57	Dispersant RI:	1.330
Material RI:	1.59	Viscosity (cP):	0.8872
Material Absorbtion:	0.010	Measurement Date and Time:	14 September 2022 15:49:02

System

Temperature (°C):	25.0	Duration Used (s):	80
Count Rate (kcps):	111.4	Measurement Position (mm):	4.65
Cell Description:	Glass cuvett	e with round apert Attenuator:	9

Results

			Size (d.nm):	% Intensity:	St Dev (d.n
Z-Average (d.nm):	994.7	Peak 1:	410.2	45.8	137.7
Pdl:	0.849	Peak 2:	1250	38.6	379.5
Intercept:	0.795	Peak 3:	5242	15.6	450.5
Result quality :	Refer to quali	ty report			



Zetastzer Ver. 6.01.4906 Senal Number MALSOOFFE